Error code SY001/SY010

7.The flat table moves 2cm inward. After stopping one second, the carriage moves 5-8cm to right and screen shows SY001.

**Reason:** The front limit sensor in Y direction is not read.

**Check with following steps:**

Check the front limit sensor in Y direction is damaged. And sensor connector on sensor board(SY001) is good or replug it.



8.The flat table moves 2cm outward. After stopping one second, the carriage moves 5-8cm to right and screen shows SY010.

**Reason:** The back limit sensor in Y direction is not read.

**Check with following steps:**

Check the back limit sensor in Y direction is damaged. And sensor connector on sensor board(SY010) is good or replug it.

